



INDUSTRIAL FLOORING

- ▶ Durable workhorse surfaces suited to use in a wide range of demanding industrial plants and process environments.

Industrial Flooring Technical Profile



Flowcrete's Industrial Flooring range has been developed to deliver the ultimate in durability and resistance for hard-wearing surfaces that stand the test of time.

Reliable formulations stand up to heavy forklift, pallet truck and pedestrian traffic, whilst boasting impressive resistance levels against aggressive chemicals, cleaning agents and spillages across a number of production areas, including those subject to extreme temperature change or chemical attack.

What's more, Flowcrete's Industrial flooring range offers everything from textured finishes for slip resistance to UV stability to maintain colour vibrancy. Some ranges are even available in an antistatic grade for the protection of sensitive electronic equipment, resulting in a range of flooring solutions perfect for a variety of heavy duty industrial environments.

Application Suitability



Manufacturing



Automotive



Electronic



Pharmaceutical



Aerospace



Food & Drink Processing

Technical Profile

FIRE RESISTANCE

EN 13501-1

B₁-s1

SLIP RESISTANCE

BS 7976-2
(typical values for 4-S
rubber slider)

Dry >40, Wet depends on
specification (in
accordance with HSE and
UKSRG guidelines)

TEMPERATURE RESISTANCE

Tolerant up to 60°C

VAPOUR PERMEABILITY

ASTM:E96:90

20 g / m² / mm / 24 hr

SURFACE HARDNESS

Koenig Hardness Test

182 secs.

CHEMICAL RESISTANCE

Contact Technical Department

Flowseal EPW (0.2mm)

A pigmented, water-based epoxy floor sealer with a satin finish.

Flowseal EPW Floor Sealer's seamless application delivers a hygienic finish in light traffic areas.



Seamless, hygienic & easy to clean



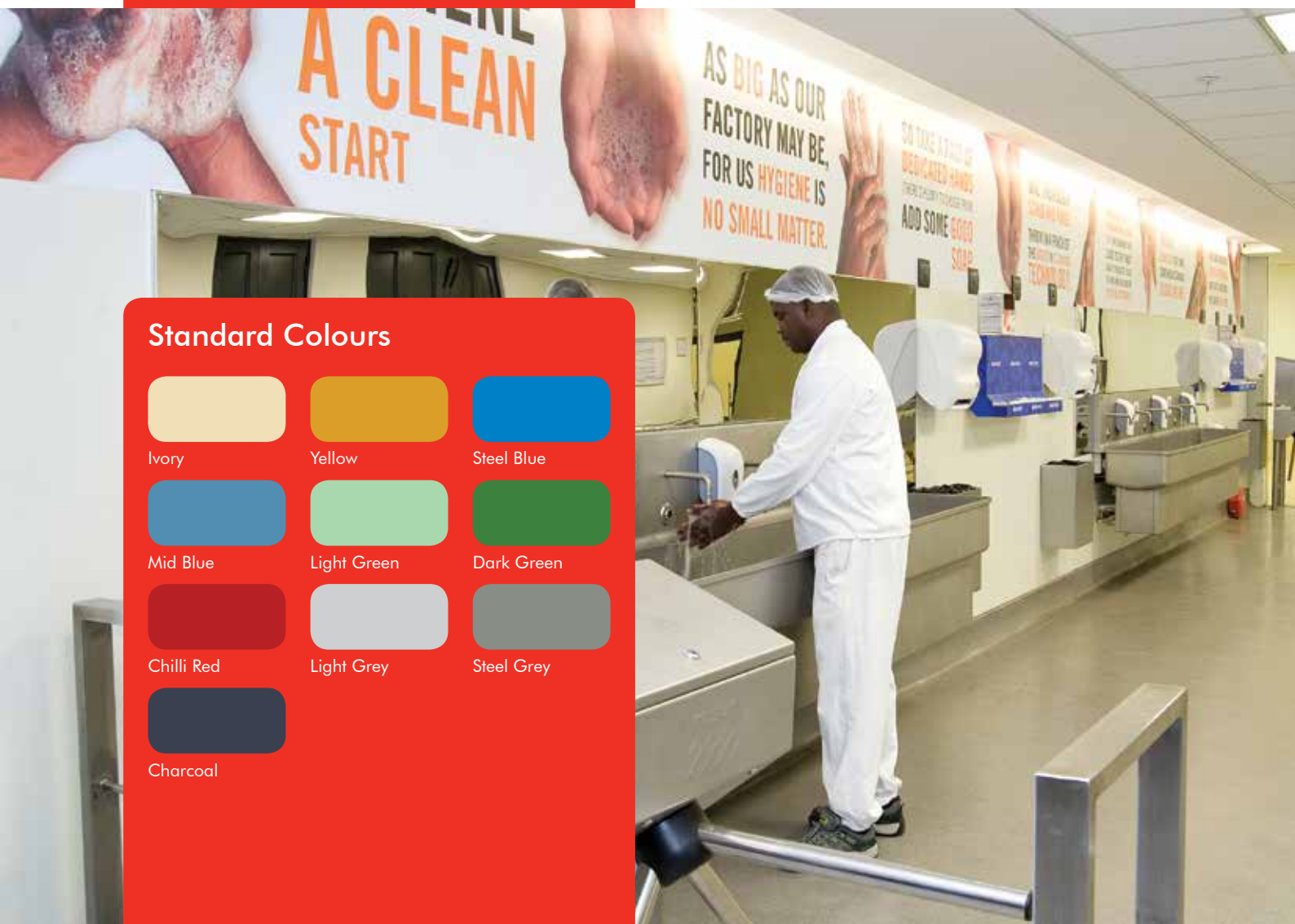
Vapour permeable; substrate can breathe



Attractive finish to enhance workspaces



Solvent free, low odour



Standard Colours



Ivory



Yellow



Steel Blue



Mid Blue



Light Green



Dark Green



Chilli Red



Light Grey



Steel Grey



Charcoal



Flowcoat HS

(Thickness dependent on specification)

A solvent free, high performance epoxy resin floor coating system, offering impressive resistance to abrasion, impact and chemicals.

Flowcoat HS provides an attractive aesthetic to enhance the working environment, while delivering impressive performance benefits.



Chemical Resistant:

Protects against chemicals, abrasive agents and detergents.



Durable:

Holds its own against heavy traffic, abrasion and impact.



Seamless:

Delivers a hygienic, easy to clean, seamless finish.



Attractive:

Provides an attractive finish to enhance the working environment.

Standard Colours



Ivory



Yellow



Steel Blue



Mid Blue



Light Green



Dark Green



Chilli Red



Light Grey



Steel Grey



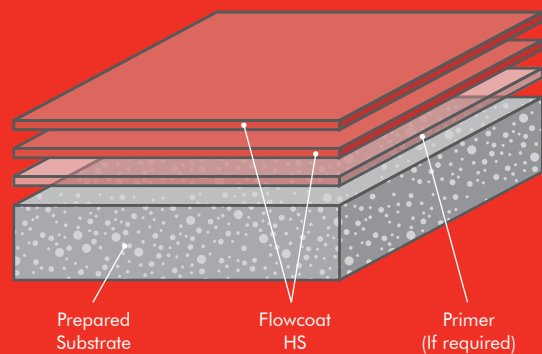
Charcoal

The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office.

Technical Profile

FIRE RESISTANCE	
EN 13501-1	B _{f1} -s1
SLIP RESISTANCE	
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
TEMPERATURE RESISTANCE	
Tolerant up to 60°C	
WATER PERMEABILITY	
Karsten Test	Nil (Impermeable)
SURFACE HARDNESS	
Koenig Hardness Test	180 secs.
ABRASION RESISTANCE	
Taber Abrader (1 kg load using CS10 wheels)	80 mg loss per 1000 cycles
COMPRESSIVE STRENGTH	
BS6319	60 N/mm ²
FLEXURAL STRENGTH	
BS6319	40 N/mm ²
TENSILE STRENGTH	
BS6319	15 N/mm ²
BOND STRENGTH	
> 1.5 MPa*	

SPEED OF CURE**	10°C	20°C	30°C
Light Traffic	48hrs	16hrs	12hrs
Full Traffic	72hrs	48hrs	40hrs
Full Chemical Cure	12 days	7 days	6 days



*Assumes concrete compressive strength is greater than 25 N/mm²

** Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

Technical Profile

FIRE RESISTANCE

EN 13501-1	B _n -s1
------------	--------------------

SLIP RESISTANCE

BS 7976-2 (typical values for 4-5 rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
---	---

TEMPERATURE RESISTANCE

Tolerant up to 60°C

ABRASION RESISTANCE

Taber Abrader (1 kg load using CS10 wheels)	80 mg loss per 1000 cycles
---	----------------------------

COMPRESSIVE STRENGTH

BS6319	>60 N/mm ²
--------	-----------------------

FLEXURAL STRENGTH

BS6319	>40 N/mm ²
--------	-----------------------

TENSILE STRENGTH

BS6319	>15 N/mm ²
--------	-----------------------

Flowcoat CR

(Thickness dependent on specification)

A high performance, solvent free epoxy resin coating that delivers impressive chemical resistance.

Durable and hard wearing, Flowcoat CR also offers tailored slip resistance, with graded aggregates between coats.



Chemical, abrasion & slip resistant



Seamless, hygienic & easy to clean



Attractive to brighten up workspaces

Standard Colours



Ivory



Yellow



Steel Blue



Mid Blue



Light Green



Dark Green



Chilli Red



Light Grey



Steel Grey



Charcoal



Standard Colours



Steel Blue



Mid Blue



Light Green



Dark Green



Chilli Red



Light Grey



Steel Grey



Charcoal



Technical Profile

FIRE RESISTANCE

EN 13501-1

B₁-s1

SLIP RESISTANCE

BS 7976-2
(typical values for 4-S
rubber slider)

Dry >40, Wet depends
on specification (in
accordance with HSE
and UKSRG guidelines)

TEMPERATURE RESISTANCE

Tolerant up to 70 °C

ABRASION RESISTANCE

Taber Abrader (1 kg load
using CS10 wheels)

40 mg loss per 1000 cycles

BS8204-2

Grade AR2

TENSILE STRENGTH

BS6319

>15 N/mm²

BOND STRENGTH

>1.5 MPa*

*Assumes concrete compressive strength is greater than 25 N/mm²

Flowcoat HTS

(Thickness dependent on specification)

A chemical and abrasion resistant hybrid polyurethane floor coating system, delivering high performance.

Flowcoat HTS provides a UV light stable finish in a range of bright colours to enhance the working environment.



Durable & resistant to heavy traffic



Excellent chemical resistance



Attractive, light reflective finish



UV resistant, colour stable






Technical Profile

FIRE RESISTANCE	
EN 13501-1	B _n -s1
SLIP RESISTANCE	
BS 7976-2 (typical values for 4-5 rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
TEMPERATURE RESISTANCE	
Tolerant up to 60°C	
ABRASION RESISTANCE	
Taber Abrader (1 kg load using CS17 wheels)	90 mg loss per 1000 cycles
COMPRESSIVE STRENGTH	
EN 13892-2	>50 N/mm ²
FLEXURAL STRENGTH	
EN 13892-2	>30 N/mm ²
TENSILE STRENGTH	
BS6319	25 N/mm ²

Flowshield SL (2-3mm)

A high-gloss, self smoothing epoxy resin floor coating system.

Flowshield SL is typically installed in heavy duty areas, such as those where rubber wheeled fork lift trucks are used, owing to its durability.

-  Seamless, hygienic & easy to clean
-  Non-tainting & non-dusting
-  Durable & resistant to heavy traffic
-  Attractive to brighten up workspaces
-  Chemical resistance grade available

Flowshield SL Cleanroom Suitability



Standard Colours



Standard Colours



Ivory



Yellow



Steel Blue



Mid Blue



Light Green



Dark Green



Chilli Red



Light Grey



Steel Grey



Charcoal



Technical Profile

FIRE RESISTANCE

EN 13501-1

B₁-s1

SLIP RESISTANCE

BS 7976-2
(typical values for 4-S
rubber slider)

Dry >40, Wet depends
on specification (in
accordance with HSE
and UKSRG guidelines)

TEMPERATURE RESISTANCE

Tolerant up to 60 °C

ABRASION RESISTANCE

Taber Abrader (1 kg load
using CS17 wheels)

90 mg loss per 1000 cycles

COMPRESSIVE STRENGTH

BS6319

>60 N/mm²

FLEXURAL STRENGTH

BS6319

>40 N/mm²

TENSILE STRENGTH

BS6319

>25 N/mm²

Flowshield CR (2–3mm)

A self smoothing epoxy resin floor coating system that delivers exception chemical resistance.

Flowshield CR is typically applied to surfaces where the floor is subject to chemical attack as well as heavy foot and wheeled traffic.



High chemical resistance



Durable & resistant to heavy traffic



Attractive, light reflective finish



Antistatic grade available

Technical Profile

FIRE RESISTANCE

EN 13501-1

E_{fl}-s2

SLIP RESISTANCE

BS 7976-2
(typical values for 4-5
rubber slider)

Dry >40, Wet depends
on specification (in
accordance with HSE
and UKSRG guidelines)

TEMPERATURE RESISTANCE

Tolerant up to 60°C

ABRASION RESISTANCE

Taber Abrader (1 kg load
using CS17 wheels)

90 mg loss per 1000 cycles

COMPRESSIVE STRENGTH

BS6319

>55 N/mm²

FLEXURAL STRENGTH

BS6319

>20 N/mm²

TENSILE STRENGTH

BS6319

>10 N/mm²

Flowshield Quartz (2-3mm)

A decorative, hard wearing, self smoothing epoxy resin floor system.

Flowshield Quartz delivers an attractive aesthetic alongside superior performance benefits in a single application.



Attractive to brighten up workspaces



Durable & resistant to heavy traffic



Solvent free, low odour



Chemical resistant



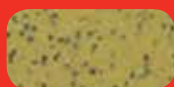
Textured, slip resistant finish



Standard Colours



Off White



Cream



Pastel Green



Light Blue



Goosewing Grey



Technical Profile

IMPACT RESISTANCE

ISO6272 (1 kg weight)	>1.8 m
ISO6272 (2 kg weight)	>1.5 m

TEMPERATURE RESISTANCE

Tolerant up to 60°C

COMPRESSIVE STRENGTH

EN 13892-2	>60 N/mm ²
------------	-----------------------

FLEXURAL STRENGTH

EN 13892-2	>20 N/mm ²
------------	-----------------------

TENSILE STRENGTH

BS6319	10 N/mm ²
--------	----------------------

BOND STRENGTH

>1.5 MPa*

Flowtex PT (4–6mm)

A power trowelled, heavy duty underlayment for a variety of floor finishes.

Flowtex PT is usually installed in wet or dry processing areas, prior to the installation of chemical resistant, hard wearing floor toppings.



Durable & resistant to impact



Power trowelled for dense, flat finish



Solvent free, low odour



Minimises undulation

*Assumes concrete compressive strength is greater than 25 N/mm²

Flowfresh MF (3–4mm)

A HACCP International certified, antimicrobial polyurethane flooring system with a smooth, matte finish.

Flowfresh MF incorporates Polygiene®, a silver-ion additive that inhibits the growth of bacteria on the floor surface.



HACCP International Certified:

Can be installed in food facilities as part of a HACCP food safety plan.



Antimicrobial:

Contains Polygiene® and meets ISO 22196 standards.



Chemical Resistant:

Protects against chemicals, abrasive agents and detergents.



Durable:

Holds its own against heavy traffic, abrasion and impact.



UV Stable Grade Available:

Minimises discolouration when exposed to ultra-violet light.

Standard Colours



Rich Cream



Warm Buff



Coral Red



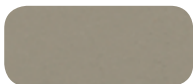
Clay



Pewter Grey



Shamrock Green



Ash Grey



Blue

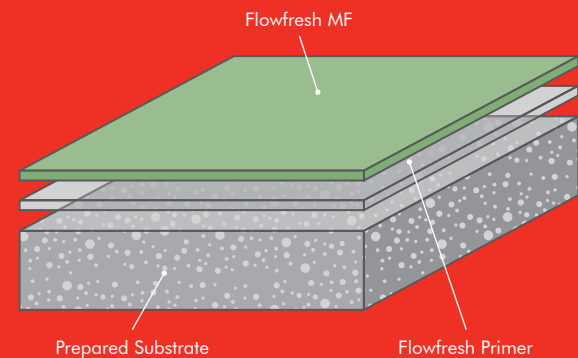
The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office.

Technical Profile



FIRE RESISTANCE	
EN 13501-1	B _{f1} -s1
SLIP RESISTANCE	
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
TEMPERATURE RESISTANCE	
From -5°C to 70°C (at 3 mm) From -15°C to 90°C (at 4 mm)	
WATER PERMEABILITY	
Karsten Test	Nil (Impermeable)
VAPOUR PERMEABILITY	
ASTM E96:90	5 g / m ² / 24 hr (at 4 mm)
ABRASION RESISTANCE	
Taber Abrader (1 kg load using CS17 wheels)	0.1 g loss per 1000 cycles
COMPRESSIVE STRENGTH	
EN 13892-2	>50 N/mm ²
FLEXURAL STRENGTH	
EN 13892-2	>20 N/mm ²
TENSILE STRENGTH	
BS6319	7 N/mm ²

SPEED OF CURE**	10°C	20°C	30°C
Light Traffic	36 hrs	24 hrs	12 hrs
Full Traffic	72 hrs	48 hrs	24 hrs
Full Chemical Cure	10 days	7 days	6 days



** Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.



Technical Profile



FIRE RESISTANCE

EN 13501-1	B _n -s1
------------	--------------------

SLIP RESISTANCE

BS 7976-2 (typical values for 4-5 rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
---	---

TEMPERATURE RESISTANCE (RT & HF)

From -25°C to 100°C (at 6 mm)
From -45°C to 120°C (at 9 mm)

VAPOUR PERMEABILITY

ASTM E96:90	3 g / m ² / 24 hr (at 9 mm)
-------------	--

COMPRESSIVE STRENGTH

EN 13892-2	>50 N/mm ²
------------	-----------------------

FLEXURAL STRENGTH

EN 13892-2	>20 N/mm ²
------------	-----------------------

TENSILE STRENGTH (RT & HF)

BS6319	>10 N/mm ²
--------	-----------------------

Flowfresh RT / HF / SR

(SR: 3–4mm, RT / HF: 6–9mm)

Positively textured, HACCP International certified, antimicrobial polyurethane flooring systems.

Flowfresh RT, HF and SR all incorporate Polygiene®, an silver-ion additive that inhibits the growth of bacteria on the floor surface.



HACCP International certified



Positively textured to minimise slip risk



Resists chemicals & extreme temperatures



Antimicrobial

Standard Colours



Rich Cream*



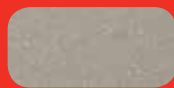
Warm Buff



Coral Red



Clay



Ash Grey



Shamrock Green

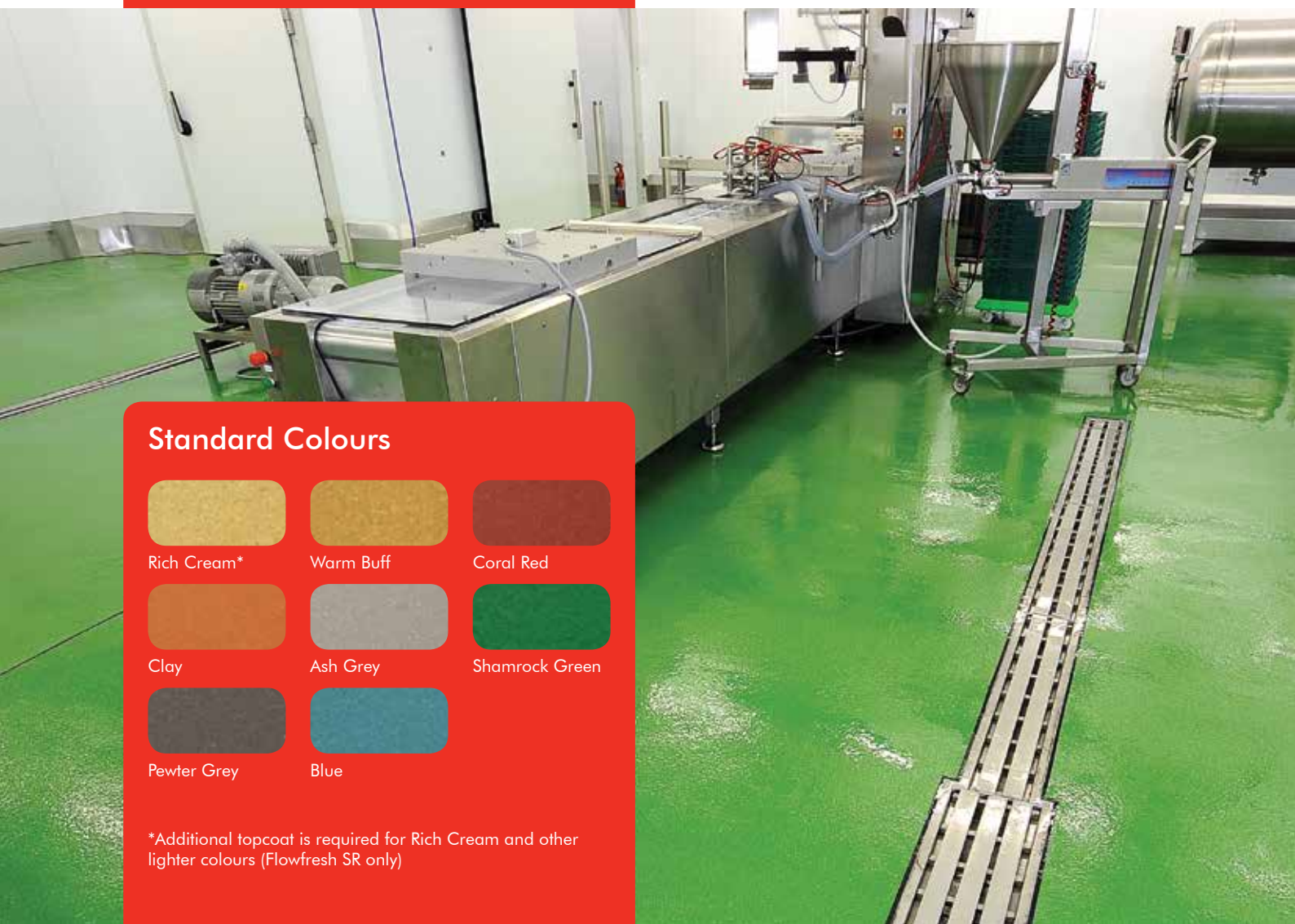


Pewter Grey



Blue

*Additional topcoat is required for Rich Cream and other lighter colours (Flowfresh SR only)



Standard Colours



Dark Grey



Mid Grey



Light Grey



Light Blue



Green



Red



Yellow



Brown



Technical Profile



FIRE RESISTANCE

EN 13501-1

B₁-s1

SLIP RESISTANCE

BS 7976-2
(typical values for 4-S
rubber slider)

Dry >40, Wet depends
on specification (in
accordance with HSE
and UKSRG guidelines)

TEMPERATURE RESISTANCE (≥ 6 mm)

90°C (continuous exposure), 110°C (intermittent spills)

VAPOUR PERMEABILITY

ASTM E96:90

5 g / m² / 24 hrs (at 4 mm)

COMPRESSIVE STRENGTH

EN 13892-2

>50 N/mm²

FLEXURAL STRENGTH

EN 13892-2

>20 N/mm²

TENSILE STRENGTH

BS6319

>10 N/mm²

Flowfresh SRQ

(Thickness dependent on specification)

A HACCP International certified, antimicrobial polyurethane flooring system with a textured quartz finish.

Flowfresh SRQ incorporates Polygiene®, an silver-ion additive that inhibits the growth of bacteria on the floor surface.



HACCP International certified



Positively textured to minimise slip risk



Antimicrobial



Resists chemicals & extreme temperatures

Technical Profile

TEMPERATURE RESISTANCE

Tolerant up to 165°C

SLIP RESISTANCE

BS 7976-2
(typical values for 4-S
rubber slider)

Dry >40, Wet depends
on specification (in
accordance with HSE
and UKSRG guidelines)

BARCOL HARDNESS

ASTM 2583

>30

E-MODULUS

ASTM D-695

3.1 GPa

VOLUME SHRINKAGE

ASTM D2566

7.5–9.8%

FLEXURAL STRENGTH

ASTM D-790

117–150 MPa*

TENSILE STRENGTH

ASTM D-638

75–96 MPa*

*Assumes concrete compressive strength is greater than 25 N/mm²

Flowchem VE GL (1.5–3mm)

A roller or spray applied vinyl ester resin based fiberglass-reinforced lining system offering excellent chemical and thermal resistance.

Flowchem VE GL is used to protect concrete and steel structures from various mechanical stresses.



Highly chemical resistant



Temperature resistant up to 165°C



Rapid curing for fast return to service

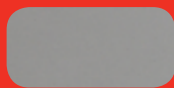


Various grades available

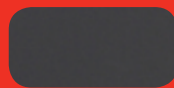
Standard Colours



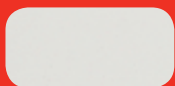
Green



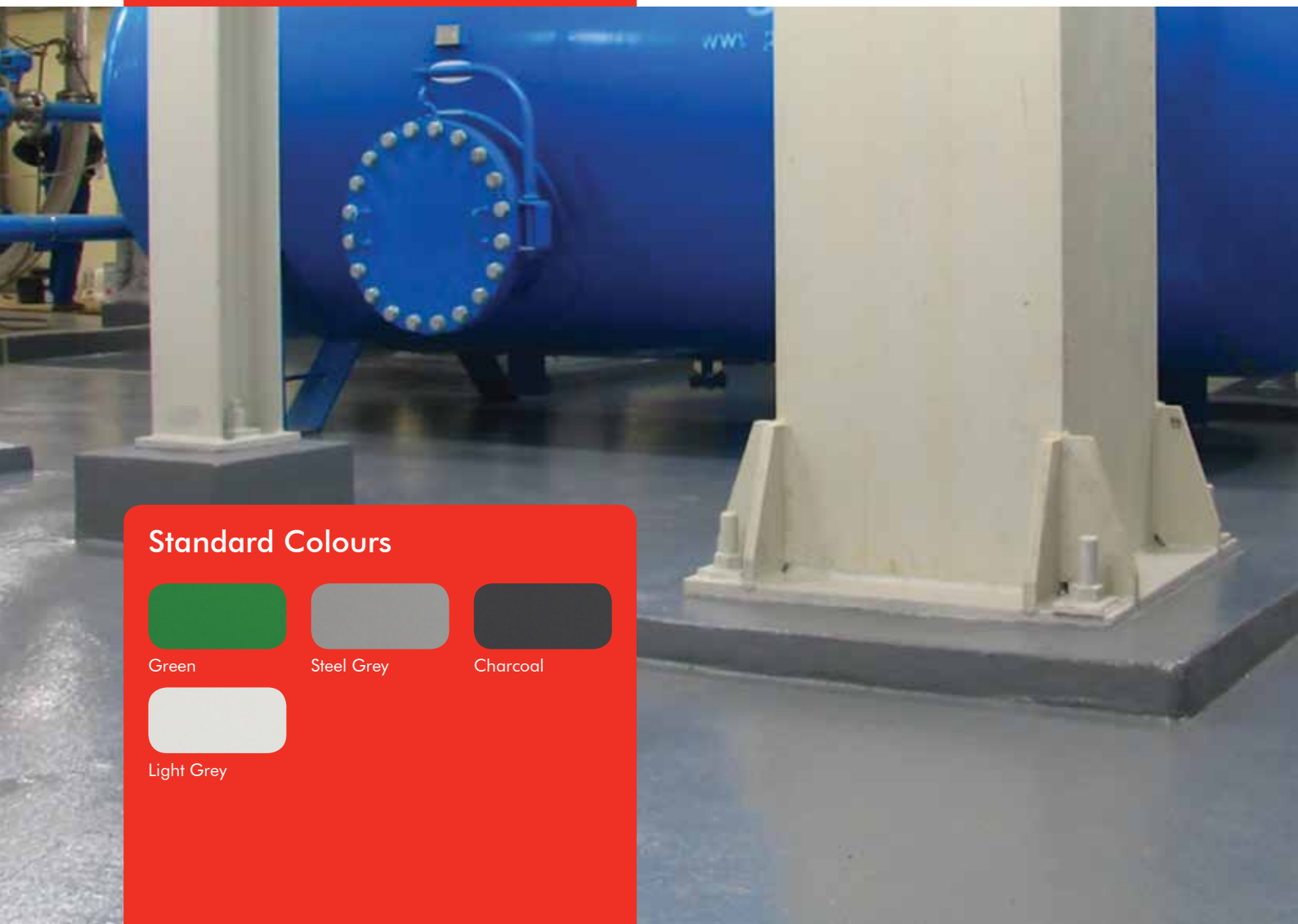
Steel Grey



Charcoal



Light Grey





Technical Profile

TEMPERATURE RESISTANCE

Tolerant up to 60°C

WATER PERMEABILITY

Karsten Test Nil (Impermeable)

COMPRESSIVE STRENGTH

BS6319 >40 N/mm²

BOND STRENGTH

>1.5 MPa*

SPEED OF CURE**	10°C	20°C	30°C
Light Traffic	24 hrs	15 hrs	12 hrs
Full Traffic	48 hrs	36 hrs	24 hrs
Full Chemical Cure	12 days	7 days	5 days

*Assumes concrete compressive strength is greater than 25N/mm²

**Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

Flowcem (2mm)

A self smoothing epoxy-cement temporary moisture barrier.

Flowcem is applied prior to the installation of floor finishes, controlling the dissipation of moisture vapour.



Excellent adhesion to concrete & screeds



Tolerates high substrate humidity



Compatible with concrete



Easy to apply, self smoothing



Reduces substrate undulation

Technical Profile

FIRE RESISTANCE

EN 13501-1

B₁-s1

TEMPERATURE RESISTANCE

Tolerant up to 60°C

VAPOUR PERMEABILITY

ASTM E96:90

20 g / m² / mm / 24 hr

CHEMICAL RESISTANCE

Contact Technical Department

SPEED OF CURE**

	10°C	20°C	30°C
Overcoating Time	16 hrs	8 hrs	6 hrs
Full Chemical Cure	14 days	7 days	6 days

**Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

Flowseal EPW Wall (0.2mm)

A pigmented, water-based epoxy wall sealer with a satin finish.

Flowseal EPW Floor Sealer's seamless application delivers an easy to maintain finish for walls in areas where hygiene is critical.



Seamless, hygienic & easy to clean



Vapour permeable; substrate can breathe



Attractive finish to enhance workspaces



Solvent free, low odour

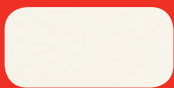
Flowseal EPW Wall Cleanroom Suitability



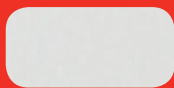
Standard Colours



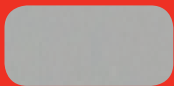
White



Oyster



Silver Grey



Dolphin Grey



Sky Blue



Pale Green

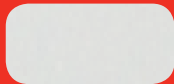
Standard Colours



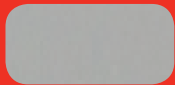
White



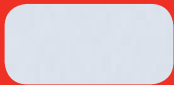
Oyster



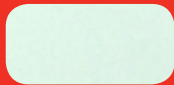
Silver Grey



Dolphin Grey



Sky Blue



Pale Green



Technical Profile

FIRE RESISTANCE

EN 13501-1

B_n-s1

TEMPERATURE RESISTANCE

Tolerant up to 60°C

VAPOUR PERMEABILITY

ASTM E96:90

20 g / m² / mm / 24 hr

CHEMICAL RESISTANCE

Contact Technical Department

SPEED OF CURE**

Surface Dry

20°C

1.5 hrs

30°C

1 hr

Hard Dry

5 hrs

3 hrs

Full Chemical Cure

7 days

6 days

**Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

Flowgard WB (0.2mm)

A single component, water based polyurethane interior wall coating.

Flowgard WB's smooth, flexible application provides a seamless, hygienic finish in a variety of industrial facilities.



Seamless, hygienic & easy to clean



Attractive finish to enhance workspaces



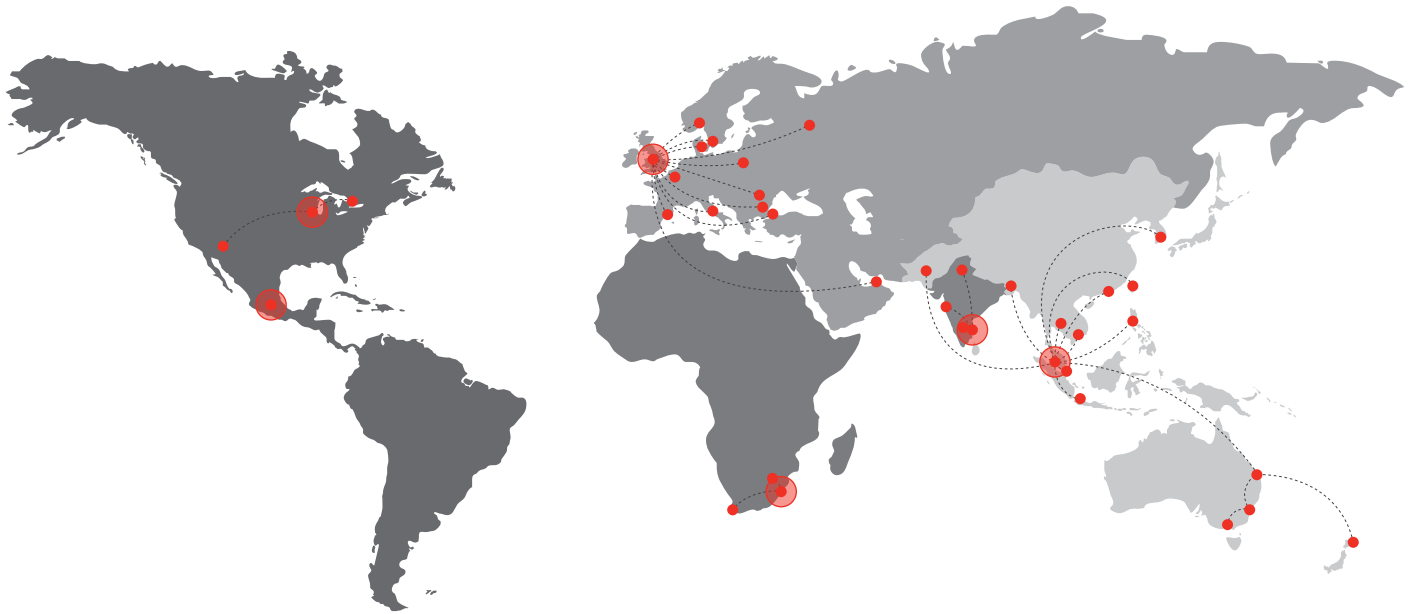
Low odour application



Crack bridging



Non yellowing, non staining



Flowcrete

World leader in seamless resin flooring solutions and other specialist coatings.

Africa

South Africa +27 31 701 0017 southafrica@flowcrete.com

Asia Pacific (APAC)

Australia	+61 7 3205 7115	australia@flowcrete.com
Bangladesh	+603 6277 9575	bangladesh@flowcrete.com
Hong Kong	+852 2795 0478	hongkong@flowcrete.com
Indonesia	+62 21 252 3201	indonesia@flowcrete.com
Korea	+60 3 6277 9575	korea@flowcrete.com
Malaysia	+60 3 6277 9575	asia@flowcrete.com
New Zealand	+64 7 541 1221	newzealand@flowcrete.com
Pakistan	+60 3 6277 9575	pakistan@flowcrete.com
Philippines	+63 2 834 6506	philippines@flowcrete.com
Singapore	+65 6848 7166	singapore@flowcrete.com
Taiwan	+60 3 6277 9575	taiwan@flowcrete.com
Thailand	+66 2539 3424	thailand@flowcrete.com
Vietnam	+84 28 6287 0846	vietnam@flowcrete.com

Europe & Middle East (EME)

Bulgaria	+359 898 61 58 31	bulgaria@flowcrete.com
Denmark	+46 435 40 01 10	denmark@flowcrete.com
France	+33 1 60 61 74 42	france@flowcrete.com
Italy	+39 339 4853258	italy@flowcrete.com
Norway	+47 6486 0830	norway@flowcrete.com
Poland	+48 22 879 8907	poland@flowcrete.com
Romania	+40 766 596 991	romania@flowcrete.com
Russia	+7 916 931 3513	russia@flowcrete.com
Spain	+34 937 07 0872	spain@flowcrete.com
Sweden	+46 435 40 01 10	sweden@flowcrete.com
Turkey	+90 212 2946570	turkey@flowcrete.com
UAE	+971 4 347 0460	uae@flowcrete.com
UK	+44 (0) 1270 753 000	uk@flowcrete.com

India

India +91 44 40176600 india@flowcrete.com

North America

Canada	+1 877-210-2444	canada@flowcrete.com
Mexico	+55 44 40 94 00	mexico@flowcrete.com
USA	+1 513-943-4225	americas@flowcrete.com

*Whilst every care has been taken to ensure that the information included in this document was accurate at the time of printing, Flowcrete reserves the right to change product specifications at any time without prior notice. The photographs and colours reproduced in this publication are within the constraints of the printing process and are not to be used for matching purposes. All photographs are used for approximate representation only and may not show the actual products on offer. E&OE.