



► Static dissipative and conductive flooring systems for...

ELECTRONIC ENVIRONMENTS

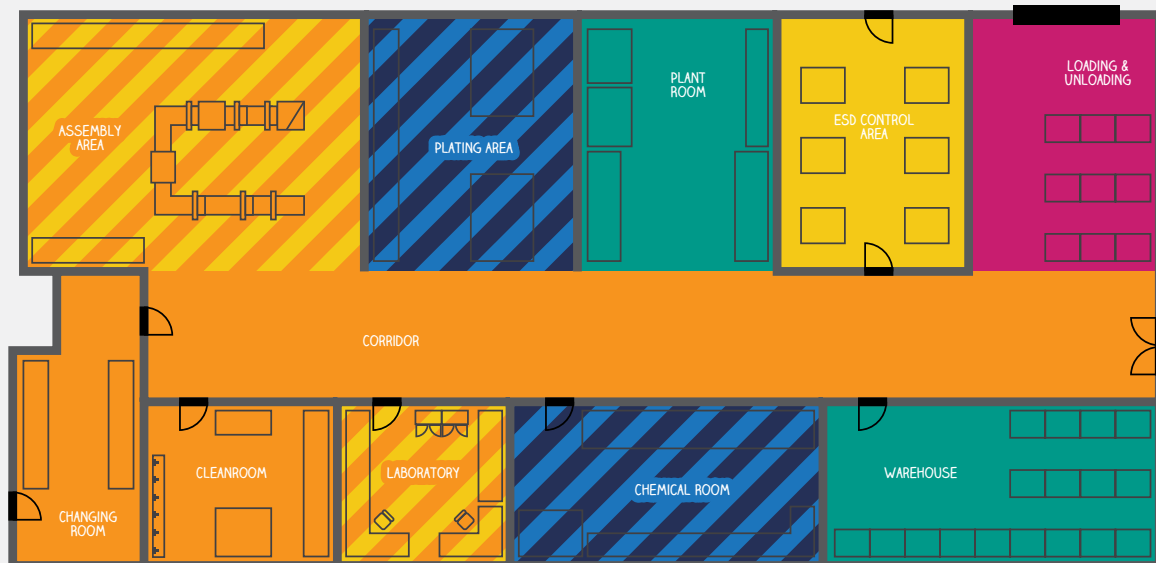
Welcome to Flowcrete

With the ever growing investment in the electronics manufacturing industry across the Asia Pacific region and beyond, the demand for electrostatic sensitive manufacturing environments is as high as ever.

Flowcrete's range of anti-static flooring can help to safely dissipate the build-up of electrostatic charge whilst meeting ANSI/ESD 2020, ASTM F150 and IEC 61340-5-1 requirements.

Flowcrete's broad range of industrial grade solutions meets all of the specialised needs associated with the electronic manufacturing and processing industries, with anti-static, low VOC, heavy duty flooring systems, chemical resistant finishes and hygienic wall coatings.

Electronics Environment Floor Plan



 Flowshield ESD BVG or
Flowshield ESD Conductive

 Flowshield SL

 Flowshield ESD System
or Flowshield SL


 Flowshield UCR 1000

 Flowshield UCR 1000

 Flowshield UCR 1000
or Flowchem VE GL

 Flowcoat HTS

 Flowcoat SF41

 Flowseal EPW Wall Sealer
or Flowgard WB

For the application suitability of each system, look out for the check mark symbol throughout the brochure.



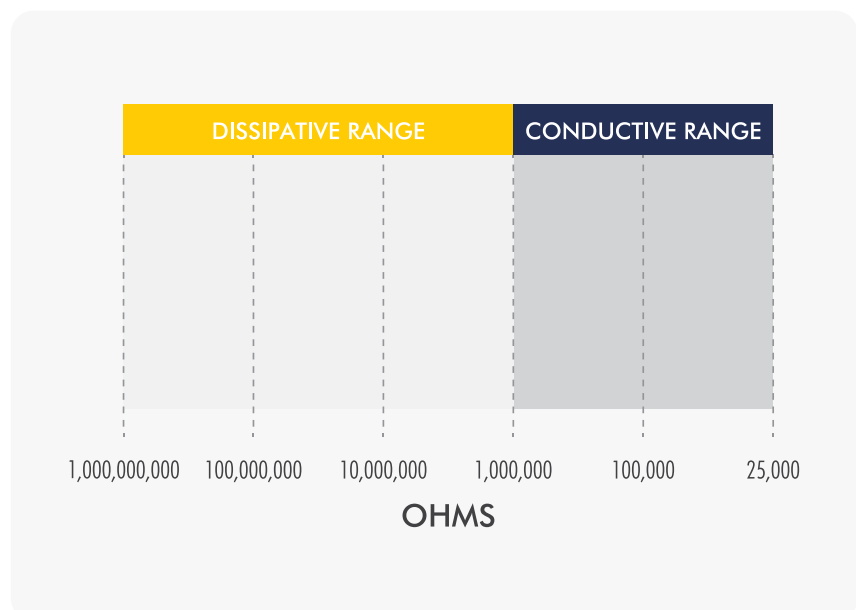
What is ESD Flooring?

Electrostatic Discharge (ESD) refers to the rapid, spontaneous transfer of electrostatic charge induced by a high electrostatic field.

Charge can build-up while simply walking across the floor of a processing environment.

Without flooring materials equipped with adequate protection, that charge can be passed to sensitive electronic components, causing irreversible damage.

Systems are categorised as Conductive or Dissipative, determined using various testing methods.



Flowshield ESD Conductive

(Thickness dependent on specification)



An anti-static epoxy resin floor finish that complies with ASTM F150 Conductive and IEC 61340-5-1 requirements.

ESD CONTROL ROOMS, ASSEMBLY AREAS, LABORATORIES

Standard Colours



ELECTRICAL RESISTANCE

ASTM F150	$2.5 \times 10^4 - 1.0 \times 10^6 \Omega$
EC 61340-5-1	$5 \times 10^4 - 1 \times 10^9 \Omega$

COMPRESSIVE STRENGTH

EN 13892-2	60 N/mm ²
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SLIP RESISTANCE

Method described in BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
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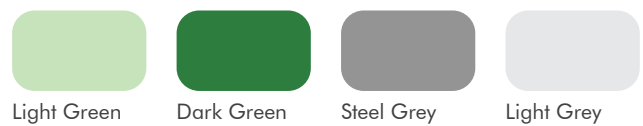
Flowshield ESD BVG

(Thickness dependent on specification)

An antistatic, self-smoothing epoxy floor coating that is based on nano graphite technology, ensuring a vibrant and consistent finish which is compliant with a variety of ESD standards.

ESD CONTROL ROOMS, ASSEMBLY AREAS, LABORATORIES

Standard Colours



ELECTRICAL RESISTANCE

ASTM F150	$2.5 \times 10^4 - 1.0 \times 10^6 \Omega$
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BODY VOLTAGE GENERATION (BVG)

ANSI/ESD S2020	<100 V
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COMPRESSIVE STRENGTH

EN 13892-2	60 N/mm ²
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SLIP RESISTANCE

Method described in BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
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Flowcoat HTS

(Thickness dependent on specification)

A high performance, UV light stable, chemical resistant, extremely abrasion resistant pigmented hybrid polyurethane coating system. Flowcoat HTS is used primarily in heavily trafficked environments where durability is essential.

WAREHOUSES, PLANT ROOMS

Standard Colours



SLIP RESISTANCE	
Method described in BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
ABRASION RESISTANCE	
Taber Abrader (1 kg load using CS10 wheels)	40 mg loss per 1000 cycles
BS 8204-2	Grade AR2
THERMAL RESISTANCE	
Tolerant up to 70°C	

Electrostatic Dissipative Flooring Comparison

	ESD CARPET TILE	ESD CARPET	ESD VINYL TILE	ESD VINYL SHEET	ESD EPOXY	ESD RUBBER
ESD PERFORMANCE	Excellent	Good	Excellent	Excellent	Excellent	Good
INSTALLATION COST	Moderate	Lowest	Low	Low	Moderate	Highest
DURABILITY	Not suitable for heavy loads	Not suitable for heavy loads	Excellent	Excellent	Superior	Good
HABITUAL CLEANING	Vacuum only	Vacuum only	Sweeping and damp mopping	Sweeping and damp mopping	Sweeping and damp mopping	Sweeping and damp mopping
MAINTENANCE	Hot water extraction as required	Hot water extraction as required	Buffing and waxing optional	Buffing and waxing optional	Buffing and waxing optional	Sealing optional
CHEMICAL RESISTANCE	Poor (not recommended)	Poor (not recommended)	Good	Good	Superior	Excellent
ACID, ALKALI & SOLVENT RESISTANCE	Poor (not recommended)	Poor (not recommended)	Good	Good	Superior	Excellent
COMPRESSIVE STRENGTH	N/A	N/A	Moderate	Low	Highest	Lowest
COLOUR THROUGHOUT	N/A	N/A	Yes (manufacturer specific)	Yes	Yes	Yes (manufacturer specific)
COLOUR CONSISTENCY FOR LARGE PROJECTS	Yes	Yes	Yes	Yes	Yes	Yes

Flowseal EPW Wall (0.2 mm)

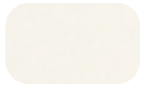
A hygienic, pigmented, water-based epoxy wall sealer, suitable for environments where hygiene from floor to ceiling is critical. Flowseal EPW Wall has met the requirements of a number of cleanroom standards set out by the IPA, in accordance with the Cleanroom Suitable Materials test parameters.

WALLS, CEILINGS, CLEANROOMS

Standard Colours



White



Oyster



Silver Grey



Dolphin Grey



Sky Blue



Pale Green

FIRE RESISTANCE

EN 13501-1	B _{fl} - s1
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TEMPERATURE RESISTANCE

Tolerant up to 60°C

VAPOUR PERMEABILITY

ASTM E96:90	20 g / m ² / mm / 24hr
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CHEMICAL RESISTANCE

Contact Technical Department

SPEED OF CURE**

	10°C	20°C	30°C
Overcoating Time	16 hrs	8 hrs	6 hrs
Full Chemical Cure	14 days	7 days	6 days

**Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

System Benefits



Delivers a seamless, hygienic & easy to clean finish



Vapour permeable so the substrate can breathe



Attractive finish to enhance workspaces

Flowseal EPW Wall Cleanroom Suitability



Applied colours may differ from the examples shown. For a full technical profile, colour chart and samples, contact your local Flowcrete office.



System Benefits



Delivers a seamless, hygienic & easy to clean finish



Attractive finish to enhance workspaces



Low odour application



Crack bridging

Flowgard WB (0.2 mm)

A single component water based polyurethane interior wall coating that provides a smooth, non yellowing, flexible and hygienic wall surface. Flowgard WB can be applied onto a variety of substrates including concrete, masonry, steel, wood and plastic.

WALLS, CEILINGS

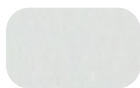
Standard Colours



White



Oyster



Silver Grey



Dolphin Grey



Sky Blue



Pale Green

FIRE RESISTANCE

EN 13501-1

B_{fl} - s1

TEMPERATURE RESISTANCE

Tolerant up to 60°C

VAPOUR PERMEABILITY

ASTM E96:90

20 g / m² / mm / 24hr

CHEMICAL RESISTANCE

Contact Technical Department

SPEED OF CURE**

20°C

30°C

Surface Dry

1.5 hrs

1 hr

Hard Dry

5 hrs

3 hrs

Full Chemical Cure

7 days

6 days

**Cure times at temperatures between 0-30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

Applied colours may differ from the examples shown. For a full technical profile, colour chart and samples, contact your local Flowcrete office.

Flowshield UCR 1000 (1 mm)

An extremely chemical resistant, hard wearing, self-smoothing novolac epoxy resin flooring system that resists medium to heavy traffic.

PLATING AREAS, CHEMICAL ROOMS

Standard Colours



SLIP RESISTANCE

BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
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ABRASION RESISTANCE

Taber Abrader (1kg load using CS17 wheels)	90mg loss per 1000 cycles
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COMPRESSIVE STRENGTH

BS 6319	>60 N/mm ²
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FLEXURAL STRENGTH

BS 6319	>40 N/mm ²
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Flowchem VE GL (1.5–3 mm)

A roller or spray applied vinyl ester based, fiberglass-reinforced lining system that provides excellent chemical and thermal resistance (up to 165°C). Flowchem VE GL protects concrete and metal structures subject to continuous or occasional exposure to aggressive chemicals, thermal and mechanical stress.

PLATING AREAS

Standard Colours



BARCOL HARDNESS

ASTM 2583	>30
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E-MODULUS

ASTM D-695	3.1 GPa
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VOLUME SHRINKAGE*

ASTM D2566	7.5–9.8%
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FLEXURAL STRENGTH*

ASTM D790	117–150 MPa
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*Different resin types of Flowchem VE GL are available. Ranges are provided to cover results from all variations.



Flowshield SL (2–3 mm)

A high-gloss, self smoothing epoxy resin floor coating system that has met the requirements of a number of cleanroom standards set out by the IPA.

- ✓ ASSEMBLY AREAS, CORRIDORS, CLEANROOMS, LABORATORIES, CHANGING ROOMS

Standard Colours



TEMPERATURE RESISTANCE

Tolerant of sustained temperatures up to 60°C

SLIP RESISTANCE

Method described in BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
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COMPRESSIVE STRENGTH

EN 13892-2	>50 N/mm ²
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FIRE RESISTANCE

EN 13501-1	B _{FL} - s1
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WATER PERMEABILITY

Karsten Test	Nil (Impermeable)
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ABRASION RESISTANCE

Taber Abrader (1 kg load using CS17 wheels)	90mg loss per 1000 cycles
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FLEXURAL STRENGTH

EN 13892-2	>30 N/mm ²
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*Assumes concrete compressive strength is greater than 25 N/mm²

Applied colours may differ from the examples shown. For a full technical profile, colour chart and samples, contact your local Flowcrete office.

System Benefits

- High chemical & abrasion resistance
- Seamless, hygienic finish
- Cleanroom Suitable Material (IPA)

Flowshield SL Cleanroom Suitability



Flowcoat SF41

(Thickness dependent on specification)

A chemical resistant, solvent free, high-build epoxy resin coating system with graded aggregates between coats for tailored slip resistance.

LOADING & UNLOADING

Standard Colours



SLIP RESISTANCE

Method described in BS 7976-2 (typical values for 4-S rubber slider)	Dry >40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)
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ABRASION RESISTANCE

Taber Abrader (1 kg load using CS10 wheels)	80 mg loss per 1000 cycles
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COMPRESSIVE STRENGTH

BS 6319	>60 N/mm ²
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FLEXURAL STRENGTH

BS 6319	>40 N/mm ²
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Applied colours may differ from the examples shown. For a full technical profile, colour chart and samples, contact your local Flowcrete office.

Flowcrete Flooring Systems Summary

	THICKNESS	TYPE	DESCRIPTION
FLOWSHIELD ESD CONDUCTIVE	Dependent on specification	Epoxy	Anti-static self-smoothing epoxy resin floor finish.
FLOWSHIELD ESD BVG	Dependent on specification	Epoxy	Anti-static self-smoothing epoxy resin floor finish with carbon nano tube technology.
FLOWCOAT HTS	Dependent on specification	Hybrid polyurethane	High performance hybrid polyurethane coating system.
FLOWSEAL EPW WALL	0.2mm	Epoxy	Hygienic, pigmented, water-based epoxy wall sealer.
FLOWGARD WB	0.2mm	Polyurethane	Single component water based polyurethane wall coating.
FLOWSHIELD UCR 1000	1mm	Novolac epoxy	Chemical resistant, self-smoothing novolac epoxy.
FLOWCHEM VE GL	1.5–3mm	Vinyl ester	Vinyl ester based, fiberglass-reinforced lining system.
FLOWSHIELD SL	2–3mm	Epoxy	High-gloss, self-smoothing epoxy resin floor finish.
FLOWCOAT SF41	Dependent on specification	Epoxy	High-build epoxy resin with optional graded aggregates.



TREMCO
Construction Products Group



www.flowcreteasia.com



asia@flowcrete.com

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