

# Flowcoat ESD BVG

An antistatic epoxy floor coating that complies with a variety of electrical conductivity requirements.

For use in light to medium duty traffic areas where conductive ESD standards are required.



## **Antistatic:**

Meets ANSI/ESD S2020 and ASTM F150 Conductive requirements.



#### Low Odour:

Solvent free and low odour during and after application.



# **High Chemical Resistance:**

Protects against a majority of chemicals used in manufacturing processes.



# Hard-Wearing:

Hard-wearing & abrasion resistant suitable for light to medium traffic.



The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office. The colour chart is an approximate display of RAL colours.



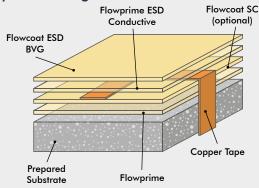
FIRE RESISTANCE				
EN 13501-1	Depender	Dependent on specification		
SLIP RESISTANCE**				
Method described in BS 7976-2 (typical values for 4-S rubber slider)	specification	Dry>40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)		
THERMAL RESISTANCE				
Tolerant up to 60°C				
WATER PERMEABILITY				
Nil – Karsten test (impermeable	)			
ABRASION RESISTANCE				
Taber Abrader (1 kg load using CS17 wheels)	80 mg los	80 mg loss per 1000 cycles		
COMPRESSIVE STRENGTH				
EN 13892-2	60 N/mm	60 N/mm²		
FLEXURAL STRENGTH				
EN 13892-2	40 N/mm	40 N/mm²		
TENSILE STRENGTH				
BS 6319	25 N/mm	2		
BOND STRENGTH				
Greater than cohesive strength o	of 25 N/mm² o	concrete. >1	.5 MPa	
ELECTRICAL RESISTANCE				
ASTM F150	2.5 x 10 <sup>4</sup>	2.5 x 10 <sup>4</sup> – 1.0 x 10 <sup>6</sup> Ω		
BODY VOLTAGE GENERATION	(BVG)			
ANSI/ESD S2020	<100V			
SPEED OF CURE	10°C	20°C	30°C	
Light Traffic	36 h	30 h	24 h	
Full Traffic	72 h	48 h	36 h	
Full Chemical Cure	12 d	7 d	6 d	

\*\*The slipperiness of flooring materials can change significantly, due to the

System	Flowcoat ESD BVG
Finish	Gloss
Thickness	Dependant on specification
Manufacturer	Flowcrete Asia

Preparatory work and application in accordance with manufacturer's instructions.

## System Design



## **Products Included In This System**

Primer	Flowprime
Scratch Coat	Flowcoat SC (optional)
Copper Tape	To connect to earthing points
Antistatic Primer	Flowprime ESD Conductive
Finishing Coat	Flowcoat ESD BVG

Detailed application instructions are available upon request.

#### Substrate Requirements

Concrete or screed substrate should be a minimum of 25N/mm<sup>2</sup>, free from laitance, dust and other contamination. The substrate should be dry up to 75% RH as per BS8204 and free from rising damp and ground water pressure. Application of a 1mm self-smoothing product also requires a smooth substrate.

#### **Installation Service**

The installation should be carried out by a licensed contractor with a documented quality assurance scheme. For details of our licensed contractors, contact our customer service team or enquire via our website at www.flowcreteasia.com

#### **Environmental Considerations**

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs, maintenance and cleaning. Environmental and health considerations are controlled during manufacture and application of the products by Flowcrete staff and fully trained and experienced contractors.

## **Conductive Tape**

A network of 12 mm wide, self-adhesive, conductive copper tape is always recommended in combination with any Flowcrete antistatic flooring system. The copper tape must be applied directly onto the cured Flowprime, maximum 1 metre in from the perimeter of the application. Further, strips of tape should be applied within this area every 3 metres. Special attention should be paid to tape areas passing over expansion or bay joints to ensure permanent electrical continuity. The applied tape should be secure and fully bonded to a confirmed earth point.

# Aftercare, Cleaning & Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent. Ensure that the floor is not abraded during cleaning and that the cleaning agent does not deposit a layer of wax or residue on the surface as this will impair the antistatic properties of the floor.

#### Important Note

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages.

#### **Further Information**

To ensure you are specifying a fit-for-purpose floor, please consult our Technical Advisors or visit our website to register your interest in specifying one of the most durable floors on the market.

1. Light colours may require additional coats to achieve desired results 2. It is recommended that top coat colours are close to base coats colours to achieve desired results 3. This product is not UV stable and may discolour unless otherwise stated 4. System Data Sheet to be read in conjunction with Method Statement and Product data Sheets.