



# Flowcoat HS

032-089-4117 Environmentally Preferred Paints & Surface Coatings

A solvent free, high performance epoxy coating which is suitable for factories, warehouses, plants and warehouses.

Can be used as a hard wearing, coloured floor coating for industrial facilities.



# **Good Chemical Resistance:**

Protects against a range of chemicals used in manufacturing processes.



# Solvent Free:

Solvent free, low in VOCs and environmentally friendly.



# Hygienic & Easy to Clean:

The seamless and gloss finish allows the system to be cleaned easily.



#### Hard-Wearing:

Hard-wearing & abrasion resistant suitable for medium to heavy traffic.



The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office.



# **Technical Profile\***

FIRE RESISTANCE				
EN 13501-1	B <sub>fl</sub> - s1			
SLIP RESISTANCE**				
Method described in BS 7976-2 (typical values for 4-S rubber slider)	Dry>40, Wet depends on specification (in accordance with HSE and UKSRG guidelines)			
THERMAL RESISTANCE				
Tolerant up to 60°C				
WATER PERMEABILITY				
Nil – Karsten test (impermeable)				
CHEMICAL RESISTANCE				
Contact technical department				
SURFACE HARDNESS				
Koenig Hardness Test	180 secs.			
ABRASION RESISTANCE				
Taber Abrader (1 kg load using CS10 wheels)	80 mg loss per 1000 cycles			
COMPRESSIVE STRENGTH				
BS 6319	>60 N/mm²			
FLEXURAL STRENGTH				
BS 6319	>40 N/mm <sup>2</sup>			
TENSILE STRENGTH				
BS 6319	>15 N/mm <sup>2</sup>			
BOND STRENGTH				
Greater than cohesive strength of	25 N/mm² c	oncrete. >1	.5 MPa	
SPEED OF CURE	10°C	20°C	30°C	
Light Traffic	48 h	16 h	12 h	
Full Traffic	72 h	48 h	40 h	
Full Chemical Cure	12 d	7 d	6 d	

 $^{\ast}$  These figures are typical properties achieved in laboratory tests at 20°C and at 50% Relative Humidity.

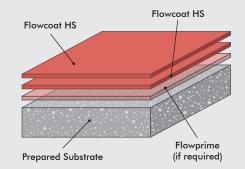
\*\*The slipperiness of flooring materials can change significantly, due to the installation process, after short periods of use, due to inappropriate maintenance, longer-term wear and/or surface contaminants (wet or dry). Textured systems are recommended to meet slip resistance value requirements for wet conditions and/ or surface contaminants (wet or dry) - please contact our Technical Advisors for further details and specifications.

### **Model Specification**

System	Flowcoat HS
Finish	Gloss
Thickness	Dependent on specification
Manufacturer	Tremco CPG Malaysia

Preparatory work and application in accordance with manufacturer's instructions.

# System Design



#### Products Included In This System

Primer	Flowprime (if required)
Finishing Coat	Flowcoat HS

For actual coverage rates, refer to the appropriate project specification.

Detailed application instructions are available upon request.

#### Substrate Requirements

Concrete or screed substrate should be a minimum of 25N/mm<sup>2</sup>, free from laitance, dust and other contamination. The substrate should be dry up to 75% RH as per BS8204 and free from rising damp and ground water pressure.

#### **Installation Service**

The installation should be carried out by a licensed contractor with a documented quality assurance scheme. For details of our licensed contractors, contact our customer service team or enquire via our website at www.flowcreteasia.com

# **Environmental Considerations**

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs, maintenance and cleaning. Environmental and health considerations are controlled during manufacture and application of the products by Flowcrete staff and fully trained and experienced contractors.

# Aftercare, Cleaning & Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent.

#### **Important Note**

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages.

# **Further Information**

To ensure you are specifying a fit-for-purpose floor, please consult our Technical Advisors or visit our website to register your interest in specifying one of the most durable floors on the market.

1. Light colours may require additional coats to achieve desired results 2. It is recommended that top coat colours are close to base coats colours to achieve desired results 3. This product is not UV stable and may discolour unless otherwise stated 4. System Data Sheet to be read in conjunction with Method Statement and Product data Sheets.